

CROSS DOCK UTEC S4 PROJECT

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PLACEHOLDER PHOTO

Agenda

- Requirement
- Types of Cross Dock
- Process Flow
- Process Data Review
- Demo (Per request)
- Questions





- Business want to ship any Stock Transfer orders and Customer fulfillment order from MX thru Cross Dock Whse under US Sales Org/Order. Delivering Plant US Entity.
- The Business Requires STO and Customer order to be in Same TU/Shipment and deconsolidate it Cross Dock Whse.
- Business would Pre label all the pallets Appropriately along with Child Bill of Ladings in MX with Shipping Instruction for Cross Dock Whse.
- Cross Dock Whse will require to receive the inventory and load to the next available truck to destination as LTL or FTL based on Instructions provided by CSR in orders.
- Any Order in MX will be directly filled from UTEC Plant 5510 Monterrey MX.
- Carrier controls Business \$400m entity will use this process.



Types of SAP Cross DOCK

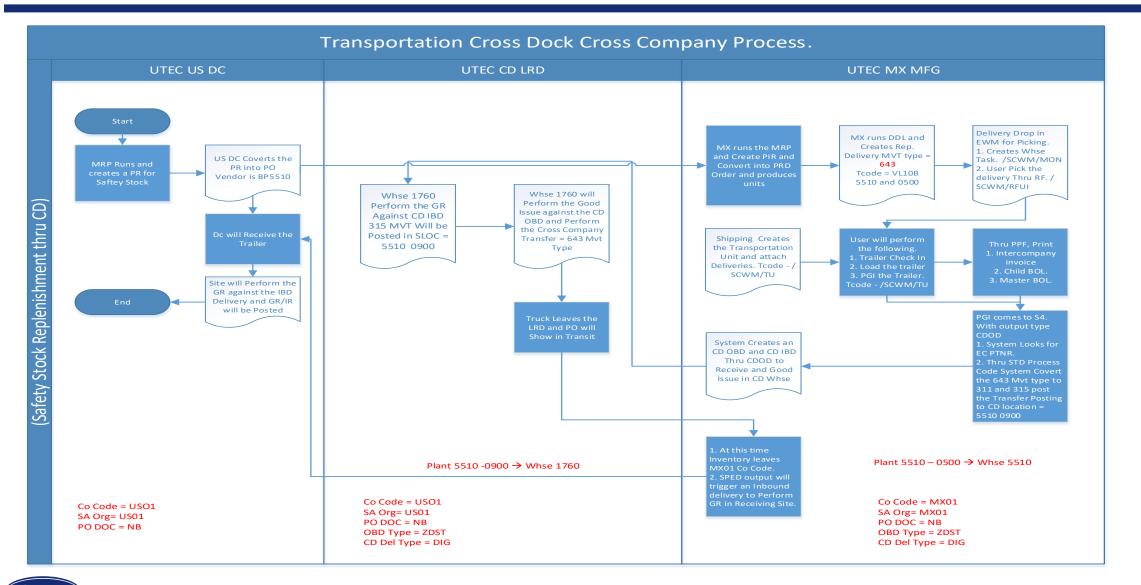
• Cross-Docking (CD)

Cross-docking helps improve warehousing and lean supply chain management via reduced inventory costs, improved transportation planning, better product handling, and improved order fulfillment.

- Type of Cross DOC
 - Planned Cross-Docking
 - a. Transportation Cross-Docking (TCD)
 - b. Merchandise Distribution
 - Opportunistic Cross-Docking
 - a. Push Deployment (PD) and Pick from Goods Receipt (PFGR)
 - b. EWM-Triggered Opportunistic Cross-Docking



Process Flow- Transportation Cross-Docking (TCD)



Data flow - Transportation CD (TCD)

Transportation Cross Dock - STO Replenishment thru CD

Whse 5510 Steps

PO = 450000645 Rep delivery* = 80001997 (*Later This delivery will be changed to Good movements delivery) Whse Task= 100002015 Whse Order = 2001179 EWM TU = 6500000403 Child BOL = Checked Intercompany Billing = 0090043887 Master BOL= Checked TR Posting= 4900001351 (MVT Type 311) (- Ive in Plant 5510 -0500) Inb.Deliv.Gds Mvt = 0180000690 (MVT Type 315) Replenishment Delivery = 80001998

Whse 1760 Steps

Inb.Deliv.Gds Mvmnt TF pl.in str.in Sloc = 4900001352 (MVT Type 315 Posted) (+ Ive in Plant 5510 -0900) TF to cross company 4900001354 (Mvt type 643) (- Ive in Plant 5510 -0900) Inbound Delivery 180000691 has been saved (OPEN ISSUE LOOKING SPED to Work)

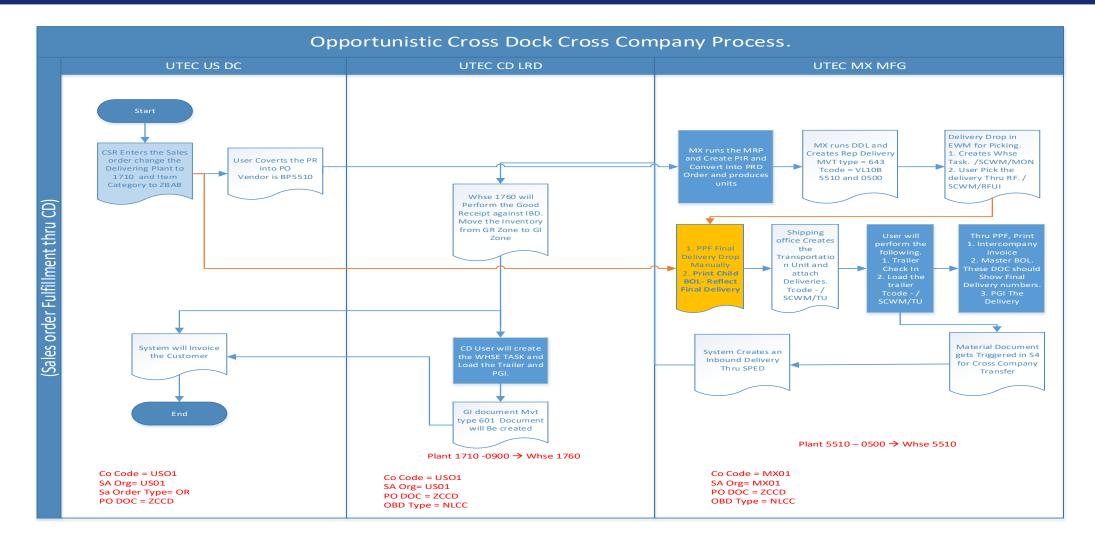
Whse 1711 Steps

GR goods receipt 500000325

US DC Receives the Inventory-- END of the Process



Flow- EWM- OCD (New Fully Automated)





Data flow - EWM- Opportunistic Cross Dock

Opportunistic Cross DOCK - Sales Order Cross Dock Process

Whse 5510 Steps

Sales order = 650 PO = 4500000644 Rep delivery = 80001996 Whse Task= 100002013 Whse Order = 2001178 EWM TU = 6500000403 Child BOL = Checked Intercompany Billing = 0090043886 Master BOL= Checked PGI Posted in MX01= 4900001350 Inbound Delivery = 0180000696 (Mvt Type 101)

Whse 1760 Steps

GR goods receipt = 5000000324 Whse Task = 100000288 (Auto Confirm) Whse Order = 2000285 (Auto Confirm)

CSR Drop OBD for SO = 80001999 Whse Task = 100000290 Whse Order = 2000287 PGI Sales ordr Delivery = 4900001353.

Customer Receives the Inventory-- END of the Process



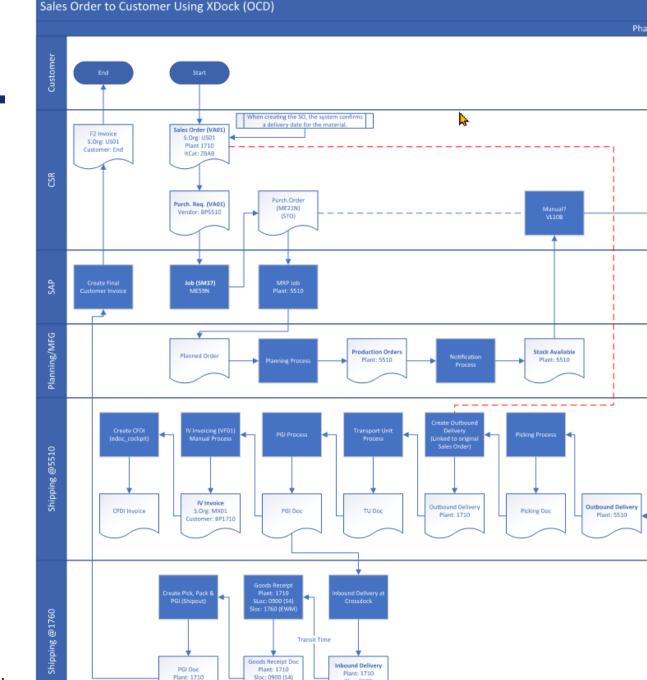
Benefits & opportunity

Benefits:-

- 1. Customer order comes in US, Final shipment happens from MFG to US customers.
- 2. Low Material handling cost.
- 3. Freight Planning Optimizations.
- 4. Less follow up between the entities.

Opportunity:-

- Need std Automation in Cross Dock Transactions to reduce number of transactions. (critical from cost optimization)
- 2. E2E process flow reporting.
- 3. Required STD Dashboards or Monitor to manage business process.



Sloc: 0900

SLoc: 1760 (EWM)



Question







THANK YOU

Optional contact information



Back Up Slides

Process Flow- EWM- Opportunistic CD(OLD)

