

PwC and Neogen

Simplified Manufacturing through S/4HANA Fiori Apps

Based on SAP S/4 implementation at a Life science customer

October 2023



Speaker Introduction



Narasimha Bhat

Manager - Advisory
PwC

Brief Carrier Highlights

Supply Chain Architect
More than 9+ SAP transformations
Certified in IBP/PP/PS/MM &PM
Awards

- SAP Champion by SAP 2023
- Best IT Blogger – Globee 2023



Kory Schuckman

PTM Lead
Neogen

Brief Carrier Highlights

SAP transformation experience from 3 different companies, with a mix of functional roles (S&OP Director, Planning Manager, Production Supervisor) and technical roles (Solution Architect, Team Lead)

Agenda

- 1 Unlocking the Customer Landscape & Defining Project Horizons
- 2 Navigating the Maze: Challenges & Complexities Encountered
- 3 From Theory to Practice: Real-World Fiori App Use Cases
- 4 Visualizing Strategy: An Integrated View of Fiori Apps and T-Codes in Action
- 5 Harvesting the Rewards: Measurable Benefits & Impact

Unlocking the Customer Landscape and Defining Project Horizons



Brief Bio of Customer - Neogen

Neogen Corporation is a Lansing, Michigan-based global leader specializing in diagnostic solutions for food and animal safety. Founded in 1982, the company serves a diverse range of sectors including food production, veterinary care, and agriculture, and is renowned for its innovation and high-quality product offerings.

- **Industry Sector-** Life Sciences
- **Market Presence** – Global with sales presence in 140+ countries, Regional offices in 12 countries



Project Scope for Manufacturing

Core Technology – SAP S/4 Hana - RISE

Forecasting: FMO

Core Module for Manufacturing: PP – Production Planning integrated with SAP EWM

Legacy ERPs: SAP ECC & Dynamics SL

Locations: Primarily US & UK

Duration: 18 Months

Navigating the Maze: Challenges & Complexities Encountered



Technical Landscape

- ECC with Custom Solutions
- ECC integrated with IBP
- Data Lake



Master Data

- No Recipes
- Material Master harmonization
- Quality Data harmonization



Process Challenges

- Scheduling Logic
- Material Staging
- Warehouse Processes
- Costing Product
- Uniformity in Production



Change Management

- ECC transactions Vs Fiori
- Managing Capacity in Excel



Customization

- Heavy customization in ECC
- Customization in legacy SL

• **Fiori App Adoption**

- Resistance to Transition from ECC transactions
- Learning Curve for Utilizing Fiori's Full Capabilities

• **Cultural Shift from Excel**

- Ingrained Dependency on Excel for Data Management
- Mental Barrier to Adopting Automated Systems

Major Challenges

From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Monitor Material Coverage

Top features used by the MRP Controllers

- Time till Shortage filter
- Personalize table columns FG/SFG/RM
- Change Purchase Order UOM
- Shortage Quantity and Duration
- Personalized filter
- Easy navigation to Mat. Info/Stock Req List/MRP run
- Notes feature

SAP Gui Equivalent

- Many features are not supported in any SAP Tcode
- App uses features from MD04/MM03/MD07/MMBE/MB52

What is missing in Fiori?

- Not all MRP exception messages supported
- A few Filters of MD07 are not available

User Acceptance



Handling missing functions

- Display MRP master data issues- App.
- Shortage definition configuration.

The screenshot shows the 'Monitor Material Coverage' Fiori app interface. It displays a table of materials with various columns including Plant, Material Number, Material Description, MRP Controller, ABC Indica..., Current Stock, Safety Stock, Days' Supply (Workin..., First Shortage On, Shortage Quantity, Shortage Duration (...), Planned Deliv..., and Supplier Number. The table is filtered by (4): Shortage Definition, MRP Controller, Material Type, Plant. The table contains 9 rows of material data.

Plant	Material Number	Material Description	MRP Controller	ABC Indica...	Current Stock	Safety Stock	Days' Supply (Workin...	First Shortage On	Shortage Quantity	Shortage Duration (...)	Planned Deliv...	Supplier Number
US01	10000278	TWEEN 80	CHB	C	143.194 KG	0.000 KG	-2	09/27/2023	23.186 KG	0	21	10003126
US01	10000177	HY-Yest 444	CHB	C	36.490 KG	0.000 KG	-2	09/27/2023	21.909 KG	34	63	10002192
US01	100002121	Meat Peptone	CHB	C	0.000 KG	0.000 KG	-2	09/27/2023	7.070 KG	0	35	10001817
US01	100000165	Bile	CHB	C	2.585 KG	0.000 KG	-2	09/27/2023	6.025 KG	0	28	10000735
US01	100001475	Thermometer	INT	C	7.000 EA	4.000 EA	-2	09/27/2023	2 EA	999	28	10003405
US01	100001709	Ferric Citrate	CHB	C	0.000 KG	1.000 KG	-2	09/27/2023	0.925 KG	34	49	10002237
US01	100000398	Syringe - 5 cc	PI2	C	639,605.000 EA	0.000 EA	-1	09/28/2023	21,368,318 EA	14	7	2 Suppliers
US01	100000399	Plunger	PI2	C	721,567.000 EA	0.000 EA	-1	09/28/2023	21,282,233 EA	14	7	2 Suppliers
US01	100000401	Syringe Stuffing	PI2	C	309,069.820 G	30,000.000 G	-1	09/28/2023	8,494,099.380 G	999	14	2 Suppliers

Monitor Material Coverage -Contd

Input Filters

SAP Monitor Material Coverage

All Filters

Search

Shortage Definition: * MRP Standard

Material:

Time till Shortage:

Supplier:

Segmentation Rel.:

Generic Product:

MRP Group:

Procurement Type:

MRP Type:

Shortage Quantity:

Current Stock:

Safety Stock:

Shortage Duration (Working D...):

Shortage Duration (Calendar ...):

Time till Shortage (Calendar D...):

Intraday Supply:

Days' Supply (Working Days):

Planning Time Fence (Working...):

GR Processing Time (Working ...):

Total Repl. Lead Time (Workin...):

Safety Time (Working Days):

In-House Production Time (Wo...):

Planned Delivery Time (Calen...):

Shortage Accepted:

Low-Level Code:

Deleted Materials:

MRP Controller:

Material Group:

Material Type:

Purchasing Group:

Customer:

MRP Material Status:

ABC Indicator:

MRP Area:

Plant:


Output Columns

Material Number	Intraday Supply	MRP Segment	Shortage Def. ID
Material Description	Low-Level Code	MRP Type	Shortage Duration (Calendar Days)
Supplier Name	Material	MRP Type Name	Shortage Duration (Working Days)
Supplier Number	Material Group	Name of Customer	Supplier
First Shortage On	Material Group Description	Planned Delivery Time (Calendar Days)	Time till Shortage (Calendar Days)
Shortage Quantity	Material Type	Planning Time Fence (Working Days)	Total Repl. Lead Time (Working Days)
Safety Stock	Material Type Description	Plant	
ABC Indicator	MRP Area	Plant Description	
Current Stock	MRP Area Description	Procurement Type	Applicable For All
Customer	MRP Controller	Procurement Type Description	Procurement Planners
Days' Supply (Working Days)	MRP Controller Description	Purchasing Group	Production Planners
Deleted Materials	MRP Group	Purchasing Group Description	
Generic Product	MRP Group Description	Safety Time (Working Days)	
GR Processing Time (Working Days)	MRP Material Status	Segmentation Rel.	
In-House Production Time	MRP Material Status Text	Shortage Accepted	

Monitor Material Coverage

Embedded Analytics

Stock Availability



Date	Availability
09/01/2023	-12429.8 EA
10/02/2023	-13218.5 EA
11/01/2023	-20218.5 EA
12/01/2023	-21007.2 EA



[Check Material Coverage](#)

Intuitive Exception messages

Rescheduling




Intuitive Conversion

08/29/2023   **PurRqs 1100001090-10** [Edit](#)

- Edit
- Convert
- Delete

Intuitive Actions

Materials (418) Manage Materials Start MRP Run Revoke Acceptance of Shortages

<input type="checkbox"/>	Material Number	Supplier Number	First Short...	Shortage Quantity	Stock Availability	Safety Stock	ABC Indicator	Cu...
<input checked="" type="checkbox"/>	700003767		06/01/2022	602 EA		10.000	EA C	0.0... EA

Solution Card

Date	MRP Element	Additional Information	Quantity	Available	Proposed Changes	Rating	Actions
	Stock	No Safety Stock	0 EA				
05/01/2023	IndReq VSF	Planning with final assembly	-100 EA	-100 EA			
06/01/2023	IndReq VSF	Planning with final assembly	-200 EA	-300 EA			
07/03/2023	IndReq VSF	Planning with final assembly	-400 EA	-700 EA			
09/12/2023	 PurRqs 1100004380-10		100 EA		14d 600	★★☆	Simulate Apply
	PurRqs 1100004381-10		200 EA		14d 500	★★☆	Simulate Apply

From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Monitor External Requirements

Top features used by MRP Controllers/Plant managers

- Time till Shortage filter
- View Sales order/STO requirements
- Quick view of affected orders
- Personalized filter
- Easy navigation to Mat. Info/Stock Req List/MRP run
- Overview of quantity Needed
- Used daily to prioritize production

SAP Gui Equivalent

- Many features are not supported in any standard SAP Tcode
- Delayed/BOP sales order report to some extent.

What is missing in Fiori?

- Shortage definition may need configuration
- Data shows up only if there is a shortage

User Acceptance



Material No.	Material Description	Name of Customer/Plant	Order	Created On	Requirement Date	Pl. Delivery Date	Coverage Status (Working Days)	Open Quantity	Open Quantity Value	Missing Quantity	Planning Plant	Delivery Priority No.	Delivery Blocked Reason	Partial Delivery Allowed
100000306	Ferric Pyrog	Neogen Europe Ltd UK	5970-30	08/22/2023	09/19/2023	09/28/2023	7 days late	1,500,000 G	USD	1,148,900 G	US01		No printing 06	✓

From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Monitor Internal Requirements

Top features used by the MRP Controllers/Plant managers

- Time till Shortage filter
- View RM/SFG requirements for SFG/FG
- **Quick view of affected orders**
- Useful sorting
- Issued/Covered/Missing Materials
- Overview of Open/Missing Qty
- Used daily to prioritize production based on requirement Date
- Embedded graphics
- Navigate to Related apps

SAP Gui Equivalent

- Many features are not supported in any SAP Tcode
- App uses features from MD04/COOISPI/COHVPI/CO46 and others

What is missing in Fiori?

- Do not show hierarchical report like Co46 (order Progress report), **hence not a replacement for CO46**

User Acceptance



Component	Requirement Date	Quantity Overview	Open Quantity	Missing Quantity	Coverage Status (Working Days)	Affected Order
<input type="checkbox"/> 400001087	08/17/2023		577,500 EA	577,500 EA	8 days late	PrcOrd-1000255 400001120
<input type="checkbox"/> 100001934	07/31/2023			195,246 EA	40 days late	PrcOrd-1000090 400001127
<input type="checkbox"/> 100002028	07/31/2023			321,000 EA	40 days late	PrcOrd-1000090 400001127
<input type="checkbox"/> 100001538	08/22/2023			314,983 EA	5 days late	PrcOrd-100324 700003743

Quantity Overview

- Issued: 63,000 EA
- Covered: 116,000 EA
- Missing: 321,000 EA

From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Stock Multiple Material

Top features used by the all roles

- Stock of Multiple material
- Stock Value is also visible
- Displays serial number
- Batch with shelf-life expiration
- Unrestricted/Quality/Blocked stock
- Exhaustive search functionality
- Excel export

SAP Gui Equivalent

- MB52

What is missing in Fiori?

- Fully functional useful app
- SAP note -2696444 to find the difference between MB52 & the app

User Acceptance



Material: TG-D010 x Plant: 1010 x Storage Location: Base Unit: Reporting Date: MM/dd/yyyy Display Currency: USD Adapt Filters (3) Go

Materials (2)

l Description	Plant	Plant Name	Stor...	Description of Storage Location	Unrestricted Stock	Current Value of Unrestricted Stock	Current Value of Unrestricted Stock in Display Currency
Good,Reorder PointTG-D010	1010	Plant 1 DE Je	101A	Std. storage 1	102,908.000 PC	12,875,848.96 EUR	18,026,188.54 USD
Good,Reorder PointTG-D010	1010	Plant 1 DE Je	101B	Std. storage 2	2,394.000 PC	299,537.28 EUR	419,352.19 USD
					105,302.000 PC	13,175,386.24 EUR	18,445,540.73 USD

Stock Multiple Material - Contd

Material: TG20 x Plant: 1710 x Storage Location: Base Unit: Reporting Date: MM/dd/yyyy Adapt Filters (2) Go

Materials TG20

- Display Serial Numbers
- Material Documents Overview
- Stock - Single Material
- Transfer Stock - In-Plant

SAP Display Serial Numbers

Standard*

Material: Trad.Good 2... x Plant: 1710 x Storage Location: 171A x Special Stock Type: Stock Type: Adapt Filters (3) Go

Serial Numbers (1,060)

Material	Serial Number	Plant	Storage Location	Special Stock Type	Stock Type
Trad.Good 20,Reorder Point,SerialNo (TG20)	101	Plant 1 US (1710)	Std. storage 1 (171A)		Unrestricted-Use Stock (01)
Trad.Good 20,Reorder Point,SerialNo (TG20)	102	Plant 1 US (1710)	Std. storage 1 (171A)		Unrestricted-Use Stock (01)

Batch with Shelf Life Expiration Date and P... * v

Material: Base Unit: Reporting Date: MM/dd/yyyy Adapt Filters Go

Materials (2,869)

My Views

- Standard
- Batch Sorted by Earliest Shelf Life Expiration Date
- Batch Sorted by Oldest Production Date
- Batch with Shelf Life Expiration Date and Production Date
- Performance
- Stock Value for Customer Consignment (W)
- Stock Value for Project Stock (Q)

Save As Manage

Material	Storage Location	Description of Storage Location	Batch	Shelf Life Expiration Date	Special Stock Type
ZULTRA_READY	101A	Std. storage 1			
ZTESTMM_AMY	101A	Std. storage 1			
ZSER_SCREEN_FRAME			000000079		Subcontracting Stock
ZSER_SCREEN_FRAME	101A	Std. storage 1	000000079		
ZSER_SCREEN_FRAME	101A	Std. storage 1	0000000827		

Stock Multiple Material - Contd

Material: Plant: Storage Location: Base Unit: Reporting Date: Stock Selection Type: [Adapt Filters \(2\)](#)

Materials (12)

Ma...	Material Description	Plant	Plant Name	Stor...	Description of Stora...	Sp...	Special Stock Type Description	Unrestricted Stock	Stock in Quality Inspection	Blocker
TG0011	Trading Good 0011,PD,Regular Proc.	1010	Plant 1 DE Je	101A	Std. storage 1			13,516.000 PC	0.000 PC	25.000
TG0011	Trading Good 0011,PD,Regular Proc.	1010	Plant 1 DE Je	101B	Std. storage 2			3,480.000 PC	0.000 PC	390.000
TG0011	Trading Good 0011,PD,Regular Proc.	1010	Plant 1 DE Je	101R	Returns			10.000 PC	0.000 PC	2.000
TG0011	Trading Good 0011,PD,Regular Proc.	1010	Plant 1 DE Je	101R	Returns	E	Orders on Hand	0.000 PC	0.000 PC	6.000
TG0011	Trading Good 0011,PD,Regular Proc.	1210	Plant 1 FR	121A	Std. storage 1			10.000 PC	0.000 PC	0.000
TG0011	Trading Good 0011,PD,Regular Proc.	1710	Plant 1 US	171A	Std. storage 1			1,882.000 PC	0.000 PC	0.000
TG0011	Trading Good 0011,PD,Regular Proc.	1710	Plant 1 US	171A	Std. storage 1	Q	Project Stock	1.000 PC	0.000 PC	0.000

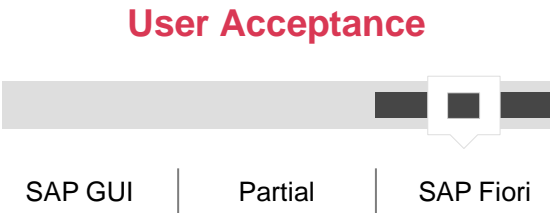
From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Manage Work center Capacity

- Top features used by the Capacity Planners**
- Simple navigation to select capacity situations based on very useful filters.
 - Single evaluation Horizon
 - Graphical visualization of critical and normal loads
 - View Backlog overdue orders
 - First overload, Max load
 - Adding, shift, intervals, increasing capacity
 - Copy shifts

- SAP Gui Equivalent**
- CM* transactions
 - Not all features of Fiori available on GUI Tcodes

- What is missing in Fiori?**
- Dispatching functionality would have been an ideal add-on to the app



Work Center	Capacity Category	Cumulative Load	Max. Load	First Overload	Overdue	Total Capacity Requirement	Utilization
ASSEMBLE ASSEMBLE	Machine (001)	629.9%	484.5%	Oct 17, 2018	368.32 H	135.6 H	
Packing Line 1 PACK01 Draft	Machine (001)	171.52%	115.75%	Oct 19, 2018	63.24 H	73.98 H	

From Theory to Practice: Real-World Fiori App Use Cases

Planning App: Capacity Scheduling Table

Top features used by the Capacity Planners

- Easy dispatch options for single and multiple orders.
- Scheduling orders for the past 30 days
- Letting system to find empty slots for dispatching
- Feature to view capacity availability on alternate production version when the main production version is overloaded.
- Overdue/Late indicator

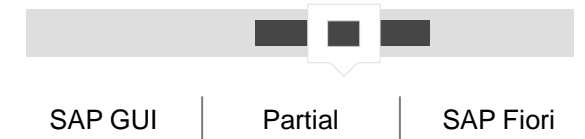
SAP Gui Equivalent

- CM25/21/31
- Not intuitive like Fiori App

What is missing in Fiori?

- Can be used only for critical work centers
- Not all the features of Strategy settings in CM* transactions are available

User Acceptance



1003980
Production Order

Operation: 0010
Work Center: CP-WC5, ASSEMBLY AND PACKAGING (ASSPKG)
Capacity Required: 0.50 H
Status: Not Dispatched

Sourcing & Scheduling

Scheduled Operation Start	Scheduled Operation End	Latest Operation Start	Latest Operation End
02/18/2021, 14:58:09	02/18/2021, 15:31:53	05/21/2021 14:58:09	05/21/2021 15:31:53

Available Sources of Supply (2)

Assign	Source Of Supply	Work Center	02/11/2021 Thurs...	02/12/2021 Friday	02/15/2021 Monday
<input checked="" type="radio"/>	Production Version (0001)	ASSPKG (CP-WC5, ASSEMBLY AND PACKAGING)	<input type="radio"/> 8.00 H	<input checked="" type="radio"/> 4.00 H	<input type="radio"/> 8.00 H
<input type="radio"/>	Production Version (0002)	ASSPKG9 (CP-WC5 (Alt), ASSEMBLY AND PACKAGING 9)	<input type="radio"/> 8.00 H	<input type="radio"/> 8.00 H	<input type="radio"/> 8.00 H

Legend

- Insufficient Capacity
- Sufficient Capacity
- Available Capacity
- ✓ Dispatched

From Theory to Practice: Real-World Fiori App Use Cases

Manufacturing Execution App: Manage Process order

Top features used by the Manufacture execution

- Easy way to monitor
 - Finished Goods shortage
 - Component shortage
 - Process Delay
 - By Quality status
- Very easy to find missing components
- Mass Release
- Mass TECO
- Confirmation of order/Operation is possible
- Prioritize orders based on delay days and requirement Days
- Shows operation in progress too
- Entire production document flow is available for view
- Embedded analytics
- Being used as a production readiness report by planners

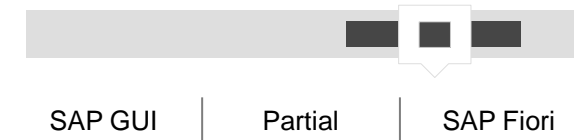
SAP Gui Equivalent

- COOISPI
- Not intuitive like Fiori App

What is missing in Fiori?

- Mass component availability check for multiple orders

User Acceptance



Manage Process Order

SAP Manage Process Orders

Standard

Orders by Processing Status

- Delay in End: 80
- Delay in Release: 34
- Delay in Operation: 9

Orders by Quality Status

- Without Quality I...: 103
- With Quality Issue: 26

Orders by Component Availability Status

- Not Checked: 108
- Missing: 21

Orders by Quantity Issues

- Without Quantit...: 114
- With Quantity Is...: 15

Adapt Filters (2) Go

Process Orders (129)

Order	Material	Quantity	Scheduled Start Date	Scheduled End Date	Status	Operations in Progress	Issues
<input type="checkbox"/> 1000360	SG24 SEMI24,PD,Batch-Fifo	1.000 CCM	03.03.2020 12:00:00 AM	03.03.2020 06:00:00 AM	Released	0010 Operation 1	
<input type="checkbox"/> 1001298	SG24 SEMI24,PD,Batch-Fifo	1.000 CCM	03.03.2020 12:00:00 AM	03.03.2020 06:05:01 AM	Released	0010 Operation 10	
<input type="checkbox"/> 1002020	AS_PROCESS_MILK_A Processed Milk	1,000,000 L	03.03.2020 01:57:16 PM	03.03.2020 11:59:59 PM	Partially delivered	0030	
<input type="checkbox"/> 1005191	SG2_CP CP-SG2, Ink Bottled	1,000,000 CCM	03.03.2020 01:45:00 PM	03.03.2020 04:00:00 PM	Released	0010 Mixing Operation	
<input type="checkbox"/> 1005335	RB-FG29 FIN29,MTS-PI,PD,Batch-ExpirationDate	12.000 BT	03.03.2020 11:59:59 PM	03.03.2020 11:59:59 PM	Confirmed	0010	
<input type="checkbox"/> 1005671	SG2200 SEMI2200,MTS-PI,PD,with Co- & By-Product	10,000,000 KG	27.02.2020 06:00:00 AM	03.03.2020 10:00:00 AM	Partially confirmed	0050 Drying	
<input type="checkbox"/> 1005681	SG2200 SEMI2200,MTS-PI,PD,with Co- & By-Product	10,000,000 KG	27.02.2020 06:00:00 AM	03.03.2020 10:00:00 AM	Delivered		

From Theory to Practice: Real-World Fiori App Use Cases

Manufacturing Execution App: Manage Process order operations

Top features used by the Manufacture execution

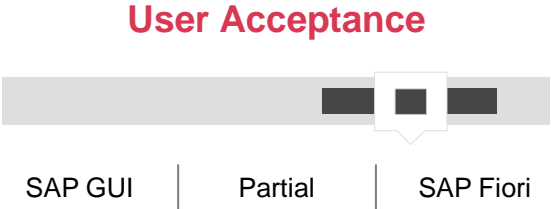
- Easy way to monitor
 - Component shortage
 - Process Delay
 - By Quality status
- Very easy to find missing components
- Confirmation of Operation is possible
- Prioritize orders based on delay days and requirement Days
- Shows operation status
- Embedded analytics
- Being used as a production tasks print for shopfloor based on scheduled start date and status of operation.

SAP Gui Equivalent

- COR6n Only for confirmation

What is missing in Fiori?

- Mass component availability check for multiple orders could have been a good feature, Currently, it allows component check order-by-order operation
- Automatic phase selection in the confirmation screen



Manage Process Order Operations

SAP Manage Process Order Operations KS

Standard* [Menu] [Print] [Share]

Operations by Processing Status

Released	782
Planned	475
In Progress	22

Operations by Scheduled Start Date

Operations by Component Availability Status

No Components	798
Missing	245
All Available	218

Operations by Quality Status

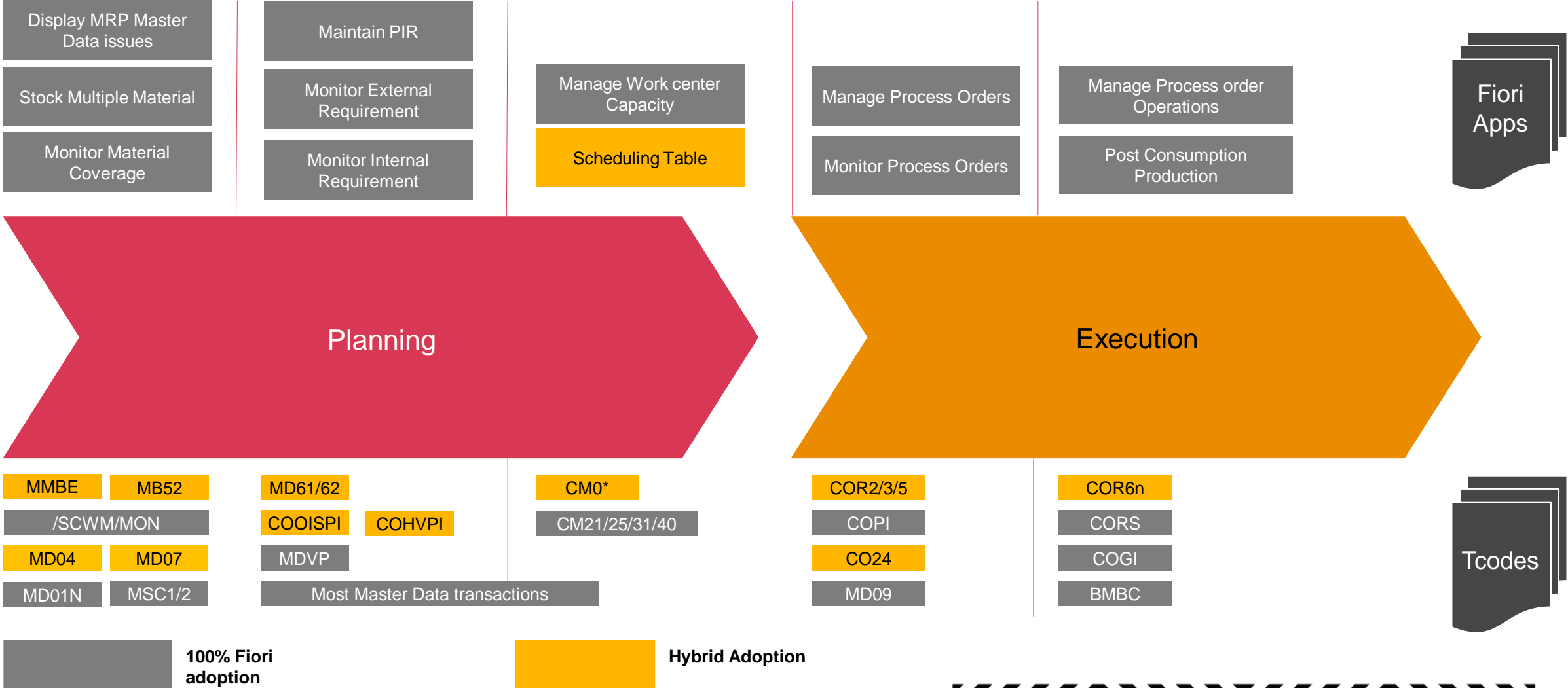
Without Quality I...	1,269
With Quality Issue	10

Go Adapt Filters (2)

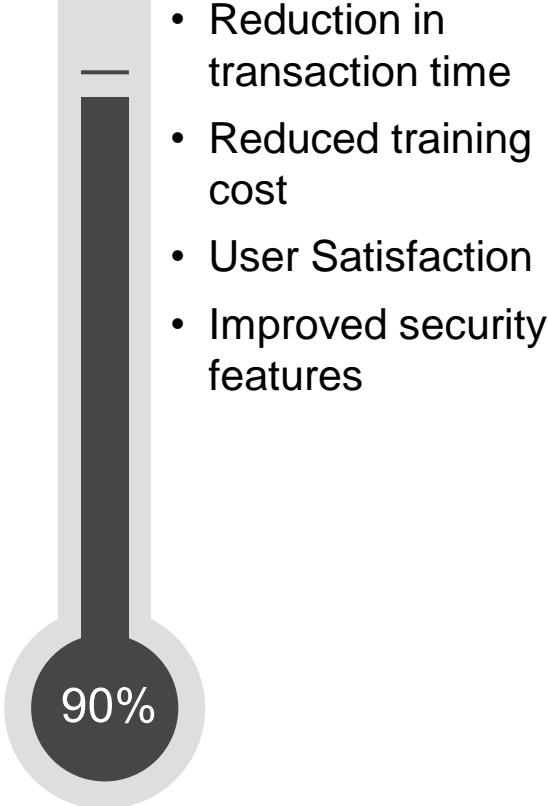
Operations (1,279) Confirm [Settings] [Print] [Dropdown]

Operation	Resource	Progress	Quantity	Product	Scheduled Start	Scheduled End	Issues
<input type="checkbox"/> 0030 100639	CLMBL08 Blending Machine 8	▶▶○—○	72.985 KG	400000501 Final Phenol Red Nutrient - Bulk (3M)	09/27/2023 16:42:06	09/27/2023 17:10:55	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0060 100639	CLMQC01 Quality	▶▶○—○	72.985 KG	400000501 Final Phenol Red Nutrient - Bulk (3M)	09/27/2023 17:10:55	09/27/2023 17:10:55	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0080 100639	CLMMM03 Milling Machine	▶▶○—○	72.985 KG	400000501 Final Phenol Red Nutrient - Bulk (3M)	09/27/2023 17:10:55	09/27/2023 19:11:55	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0110 100639	CLMBL08 Blending Machine 8	▶▶○—○	72.985 KG	400000501 Final Phenol Red Nutrient - Bulk (3M)	09/27/2023 19:11:55	09/27/2023 23:59:59	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0160 100639	CLMQC01 Quality	▶▶○—○	72.985 KG	400000501 Final Phenol Red Nutrient - Bulk (3M)	09/27/2023 23:59:59	09/27/2023 23:59:59	🔄 ⚠️ 📄 >
Process Order: 100660							
<input type="checkbox"/> 0110 100660	LFLPK01 Packaging Lab	▶▶○—○	1,354.000 EA	400000526 3D Total Milk Pouched Devices (10pack)	09/14/2023 06:42:49	09/20/2023 19:49:24	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0140 100660	LFLOC01 Quality	▶▶○—○	1,354.000 EA	400000526 3D Total Milk Pouched Devices (10pack)	09/20/2023 19:49:24	09/20/2023 19:49:24	🔄 ⚠️ 📄 >
Process Order: 100661							
<input type="checkbox"/> 0110 100661	LFLPK01 Packaging Lab	▶▶○—○	1,259.000 EA	400000531 3D Gluten Pouched Devices (Pack of 10)	09/15/2023 01:50:03	09/21/2023 07:21:06	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0140 100661	LFLOC01 Quality	▶▶○—○	1,259.000 EA	400000531 3D Gluten Pouched Devices (Pack of 10)	09/21/2023 07:21:06	09/21/2023 07:21:06	🔄 ⚠️ 📄 >
Process Order: 100663							
<input type="checkbox"/> 0110 100663	LFLPK01 Packaging Lab	▶▶○—○	641.000 EA	400000531 3D Gluten Pouched Devices (Pack of 10)	09/18/2023 02:14:57	09/20/2023 05:56:06	🔄 ⚠️ 📄 >
<input type="checkbox"/> 0140 100663	LFLOC01 Quality	▶▶○—○	641.000 EA	400000531 3D Gluten Pouched Devices (Pack of 10)	09/20/2023 05:56:06	09/20/2023 05:56:06	🔄 ⚠️ 📄 >

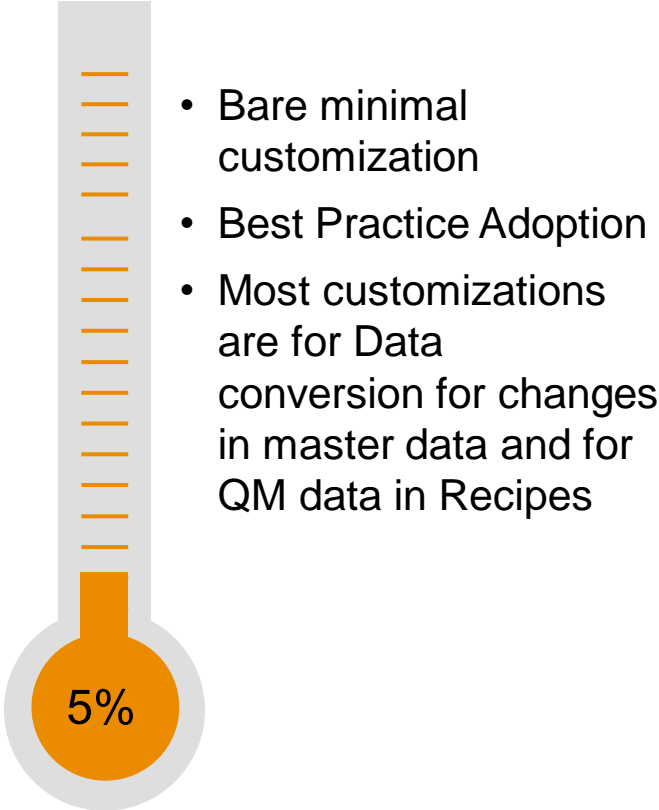
Visualizing Strategy: An Integrated View of Fiori Apps and T-Codes in Action



Harvesting the Rewards: Measurable Benefits & Impact



Fiori Adoption



Customization

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